

# Porous Asphalt Use In Middleton, WI

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NACD Urban and Community  
Conservation Webinar

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# Porous Asphalt in Middleton, WI

## Topics

- General Overview
- Benefits and Disadvantages of Porous Asphalt
- Construction Recommendations
- Case studies
- Lessons Learned



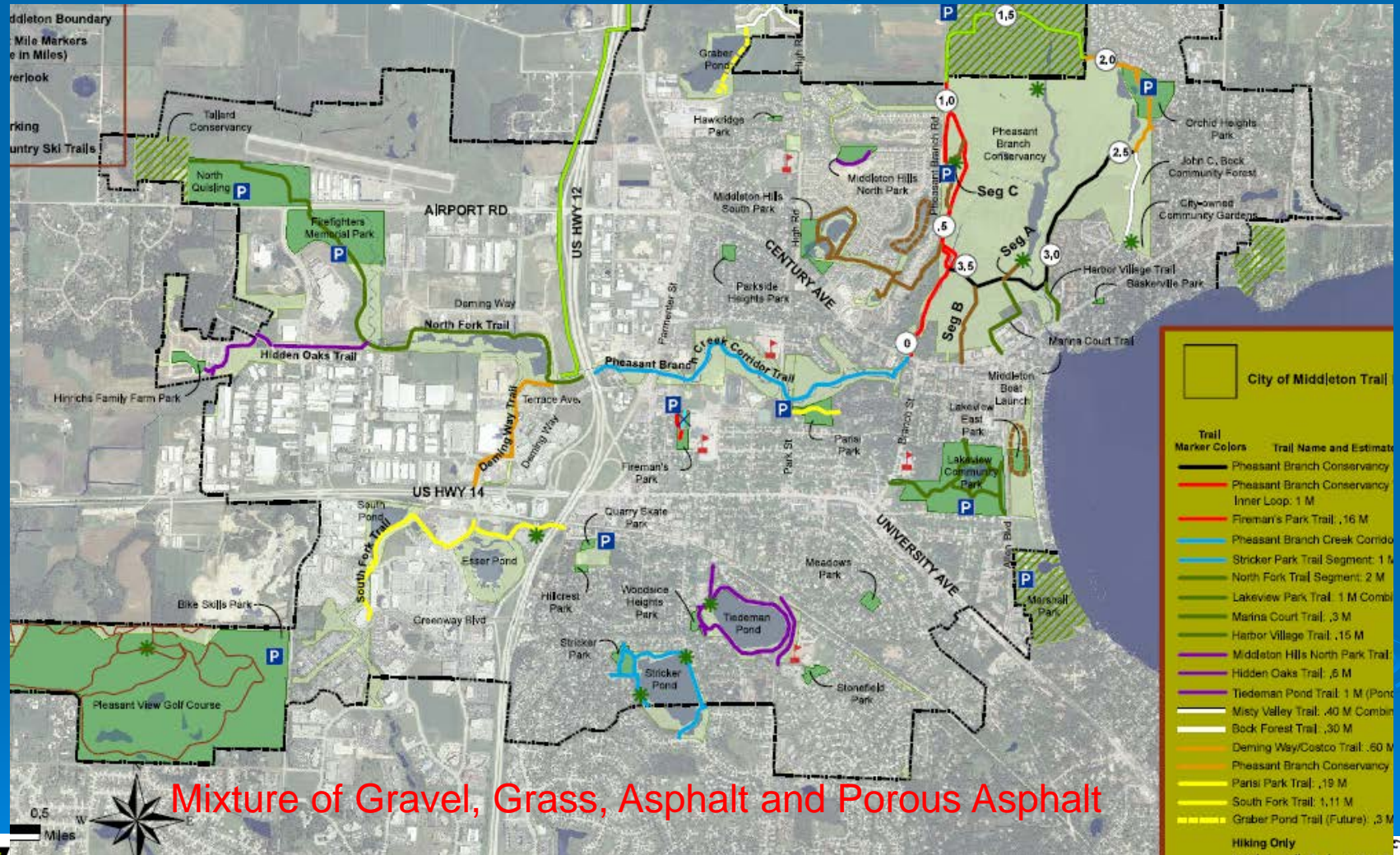
# Where is Middleton, WI



In 2007 Voted best Place to live in America!!  
Since 2005- always in Top Ten Best Places to Live in America  
WDNR designated "Green Tier" Community for Environmental Excel



# City of Middleton Trail Location



Mixture of Gravel, Grass, Asphalt and Porous Asphalt





# Porous Asphalt in Middleton, WI

- 22 miles of Trails w/ 11 miles of Porous Asphalt Trails
- 3 Porous Asphalt Parking Lots
- Design-for residential cul-de-sac Green street
- Porous Asphalt is major component of Sustainability Plan



# Porous Asphalt



# Technical Standard #1008 Porous Pave (WDNR) Guidelines

- Surface Infiltration Rate of 100 inch/hour upon Installation>> Mother nature!!
- Surface Infiltration Rate of 10 inch/hour throughout service life of porous pavement
- Run-on for Roads<3:1 and Parking lots/rooftops/res. driveways<5:1 to minimize clogging
- Cleaning twice/year



# Benefits of Porous Asphalt

## Porous Asphalt vs. Asphalt

- Softer
- Year round access
- No shoulder washouts
- No puddles/ponding on paths
- Environmental- Recycled Prod.



Transition from porous  
pavement to gravel at Gaylord  
Nelson



Parisi Park-During Storm



Parisi Park-After Storm





# Benefits of Porous Asphalt

## Porous Asphalt vs. Asphalt

- No crackfill required
- No heaving/buckling
- No slurry seal
- No reflective cracking
- No long term maintenance reqd
- Pavement life= regular asphalt



Regular Asphalt



PB Conservancy Trails



Firefighters Park Shelter



# Benefits of Porous Asphalt

## Environmental Benefits

- Stormwater management- Meets regulatory requirements for new development mitigating:
  - Infiltration decrease,
  - Quantity increase,
  - Water quality decrease,
  - Temperature increase
- Compact space requirements for BMPs
- Less salt usage- 75% to 100% reduction in salt use



Cross slope erosion



Salt and sand usage



Ruts and washouts



# Benefits of Porous Asphalt

## Environmental Benefits

- Porous Asphalt is considered a “Green” product
  - Porous so it isn’t considered paved surface; credit for green space
  - Uses recycled asphalt, rubber , carpet fiber and plastic polymer in asphalt mix
  - LEED certification



# Disadvantages of Porous Asphalt

- Requires Annual Maintenance- Cleaning of Voids
- Better performance in sandy soils/ with low groundwater table
- Not suitable for heavily travelled roads- 4 lanes or freeways





# Construction Recommendations

## Porous Asphalt

### ➤ DRS Porous Asphalt Specification

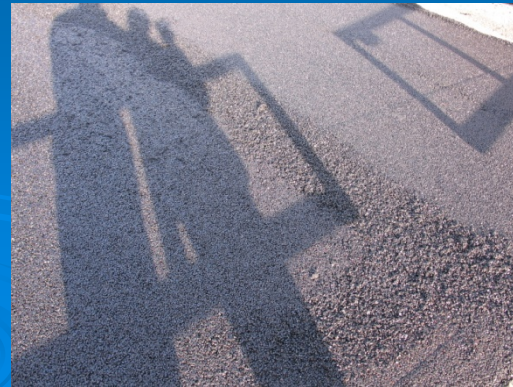
- WISDOT aggregate specs,
- 1-3% 15-minus granulated rubber (by weight of mix),
- 3-5 lbs high temp fibers/ ton of mix (at min 450 deg flashpt),
- Asphalt Content 5.7%-6%, 76/28 or equivalent
- 1500 psi minimum stability,
- Air Void Content 15-18%
- 10% RAP
- Recyclable Products- Ground rubber from tire recaps, polyester fiber from carpet industry and RAP (Recycled Asphalt Product)



# Construction Recommendations

## Porous Asphalt Installation

- Regular Asphalt with 18% (min) void ratio (“gluing marbles together”)
- Polymer modified asphalt
  - Lowers set up temperature
  - Increase strength factor
  - Improve flexibility to allow for expansion/contraction

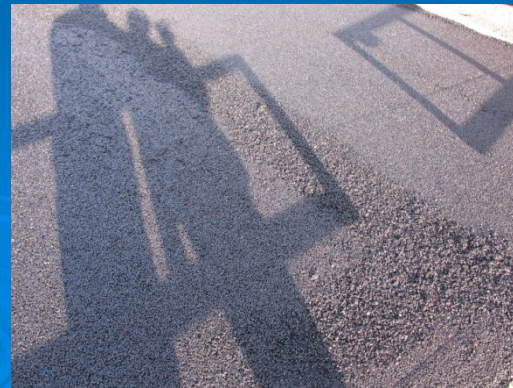


# Construction Recommendations

## Porous Pavement

- 94% of rainfall in Wisconsin is under 1 inch/hour which can be contained in the asphalt section alone!

Typical Porous Pavement Installation

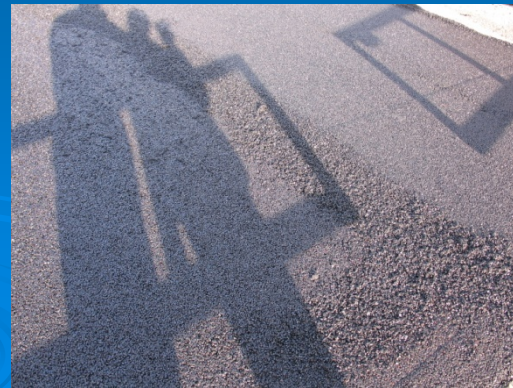




# Construction Recommendations

## Porous Asphalt Installation

- Limit size to single axle dump truck for asphalt delivery
- Spec 1-year/2-year warranty on work/materials
- City to lay subgrade and base course

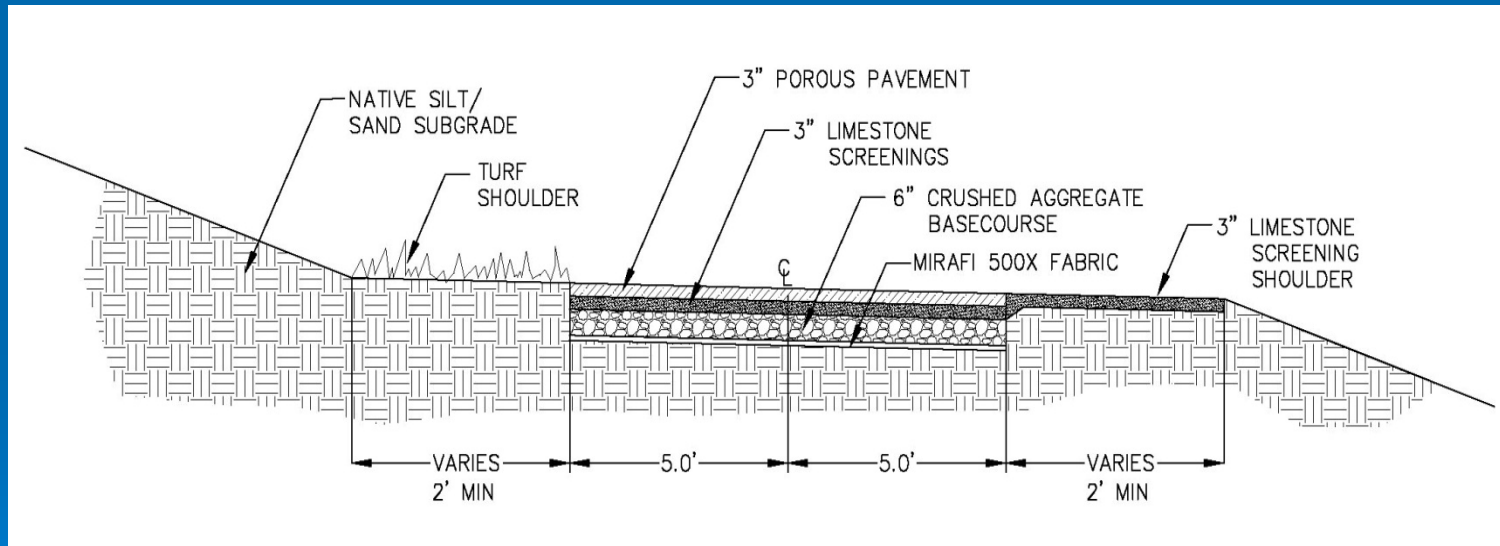




# Construction Recommendations

## Typical Cross section

- Base course of gravel (6") with surface course of limestone screenings for existing path



**NO OPEN GRADED BASE COURSE NEEDED!!**



# Construction Recommendations

## Cost of Porous versus Regular Asphalt

- Production cost for Porous Asphalt is \$40-\$50 more per ton than regular asphalt ( Due to AC, Fiber, Rubber, and Polymer additive)- \$2.15-\$2.50/sq ft
- Porous Asphalt spreads 10%-12% farther than regular asphalt because of large air voids
- Porous cheaper than Regular asphalt when consider SWM costs



Regular Asphalt



Porous Asphalt





# Porous Asphalt in Middleton

## Case Studies

### ➤ Parisi Park (2006)



# Case Studies

## Pheasant Branch Creek Corridor Trail

- 1.25 miles of porous asphalt pavement above the existing gravel trail,
- 4 ft gravel shoulder replacement for Runners
- 1 trail edge seeded with native seed mix
- 5 clear span bridges across Pheasant Branch Creek
- Minor grading for slope < 5% to accommodate ADA accessibility
- Existing wetland area preservation





# Pheasant Branch Creek Corridor Trail

## Construction Timeline

- DOT TE Grant awarded 2007- **for Asphalt**
- Planning and Engineering completed 2008- **for Asphalt**
- Permitting completed 2008-09- **for Asphalt**
- **Feb 2009- City requests Change to porous Asphalt**
- Bidding – August 2009- **For porous Asphalt**
- Construction – October-December 2009- **For porous Asphalt**



# Pheasant Branch Creek Corridor Trail





# Porous Asphalt in Middleton

## Case Studies

### ➤ Conservancy Condos (2008)



# Porous Asphalt in Middleton

## Case Studies

### ➤ Gaylord Nelson Trail Junction (2007)





# Porous Asphalt in Middleton

## Case Studies

### ➤ Firemens' Park (2008)



# Porous Asphalt in Middleton

## Case Studies

### ➤ Middleton Highway Q Dog Park (2008)





# Porous Asphalt in Middleton, WI

## Case Studies

### ➤ Governor Nelson Conservancy Parking Lot (2008)





# Porous Asphalt in Middleton

## Case Studies

### ➤ Lakeview Park (Shelter/Paths)





# Porous Asphalt in Middleton

## Case Studies

### ➤ Graber Pond





# Porous Asphalt in Middleton

## Lakeview Park Trail

- Recently, City has experimented with placing porous asphalt directly over cracked regular asphalt surface





# Porous Asphalt in Middleton

## Case Studies

### Sauk Trails School



# “Lessons Learned”

## Porous Asphalt

- Avoid compaction during construction
- Don't need 12"-18" stone reservoir base for trails
- If properly constructed, freeze/thaw heave is not an issue
- No winter deicing is needed
- Blowing works not vacuum sweepers for annual maintenance





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